# DS1 Columns

Unrivaled Craftsmanship.

Unmatched Durability.

Unmistakable Beauty.

Unbelievably Easy.

P RODUCT C ATALOG

Easy to install, hand-crafted columns and posts for consumer and commercial applications.



# Adding Elegance.

Homeowners and builders understand the importance of quality craftsmanship, impeccable design and thoughtfully integrated architectural elements. Each plays a significant role in enhancing the beauty and long-term value of a home, which in turn should reflect the unique personalities of the owners.

DSI Columns has been serving the design and build community in creating spaces of unparalleled beauty, elegance, distinction and lasting value both inside and outside the home. Drawing upon the enduring classic designs of Greek and Roman architecture, we have created an expansive line of architectural columns, posts, capitals and bases that are unrivaled in style, quality and durability.

At DSI Columns, functionality and design come together in every product we manufacture. We are unwavering in our commitment to set the industry standards for craftsmanship and innovation. DSI Columns employs the industry's most advanced and proven manufacturing technologies ensuring you the best product.



### Introduction

DSI Columns provide a wide range of distinct benefits to builders and homeowners alike. Engineered for lasting durability and structural integrity, our products will stand up to the harshest elements and continue to support your structure for years to come. With technical innovations including Caulk-N-Walk™ Seamless Columns, Plumb Perfect® Columns, and Split-Fit® Columns our products are not only low maintenance and easy to install, but have set the standard for excellence and consumer usability in the industry.

To ensure your satisfaction, we back each and every product in our collection with a "Lifetime Limited Warranty" against defects in material and workmanship. When you compare the beauty, ease of installation and lifetime limited warranty of DSI Columns with other competing brands, we're certain you'll find our products stand alone as the perfect choice for any project.

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# Experience Matters

# When it comes to superior craftsmanship, experience is key.

To ensure that our quality remains unsurpassed, DSI Columns has assembled a highly skilled team with many years of experience in composite design and manufacturing. We are driven to maintain our lead in design innovation, shown by our investment in an on-site mould shop, which assists with facility production as well as on-going development of new product lines.

DSI Columns offer a broad selection of products in an assortment of standard sizes. We are also equipped to manufacture products to almost any client specific dimension. Fully engaged in meeting and exceeding our customer's needs, DSI Columns welcomes requests for new designs and will work with you to bring your vision to reality.

Our finely tapered columns are architecturally correct and available in a wide range of dimensions. These load-bearing columns are ideally suited for both interior and exterior installations. DSI Columns also offers round columns in several varieties including tapered, non-tapered and fluted. Our patented square post manufacturing process allows us to produce square product featuring smooth, fluted, raised panel, recessed panel or square tapered in smooth and recessed panel styles along with the industry first, recessed panel pedestal post.

DSI Columns manufactures all of its columns, posts, capitals and bases at our North Carolina facility. Our expert production workforce uses only the best raw materials and state-of-the-art equipment to manufacture the products for your job. Everyone involved in production, packaging and shipping will inspect your product to ensure it meets the highest standards.

We use only the finest materials and that includes packing your product in a double wall cardboard box with end inserts to protect the top and bottom of your column or post.

Additionally, we suspend or cushion your product with foam rings or panels.



# Features & Benefits that **Set the Industry Standard**

From our in-stock, standard sized columns, posts, capitals and bases, to custom manufactured solutions, DSI Columns offers you a wealth of unique features and benefits that are hard to match. Our product masters are individually handcrafted in our on-premise mould shop. DSI Columns are manufactured using calcium carbonate (marble dust), polyester resin and other ingredients for optimum beauty, realism and resilience.

Designed for high strength, load-bearing applications, our products are extremely durable and low maintenance. Artfully crafted at every stage of production, our array of products are exquisitely detailed and have a consistently smooth finish that requires minimal sanding. All columns have correct architectural proportions in taper and fluting. Your single source provider, DSI Columns offers a complete line of round smooth, fluted and non-tapered columns as well as square, smooth, fluted, raised panel, recessed panel and recessed panel pedestal posts.

# **Key Features & Benefits**

- We offer a complete line of round smooth, fluted, and non-tapered columns as well as square smooth, fluted, raised panel, recessed panel and recessed panel pedestal posts
- Extremely durable products manufactured with calcium carbonate (marble dust), polyester resin and several other ingredients to produce high strength loadbearing parts
- Decorative Capitals are load-bearing, same material as column, no plugs required
- Consistent smooth finish that requires little sanding
- Unsurpassed detail on all capitals and bases for true "Classic Replication"
- All columns have correct architectural proportions in taper and fluting
- Heavy duty packaging with recessed ends to ensure the product arrives ready to use
- Popular styles and sizes can be produced in industry best lead-times
- All moulds are developed in-house giving DSI Columns exceptional quality control
- Ability to develop a wide range of new products for added profit opportunities
- Dedicated staff with many years of design, composite and production experience in the business





# Caulk-N-Walk™ Seamless Columns... Just Caulk and Walk Away!

DSI Columns' patent pending Caulk-N-Walk™ Seamless Column takes column installation to the next level with our white, paint optional column.

No more parting lines to sand or fix with body putty. Our Caulk-N-Walk™ Seamless Column comes with the same installation system as Plumb Perfect. All the fasteners are concealed. Everything you need to put up a column comes in one box. The white seamless column along with our installation system will make completing your column project easy while saving the installer valuable time and money. Whether it is a single column or a group of columns your job will be accomplished more easily than ever before.

### Here's what you get in the box:

- White Seamless Column. The color runs all the way through the column.
- White polyurethane snug-fit capital with foam ring insert that hugs the column.
- White composite base, same material as the column. Base fits snug on top of the base ring.
- Base ring with predrilled holes
- Base ring target to assist in plumbing the column.
- Installation disc with predrilled holes.
   Center hole accommodates the plumb bob hanger.
- Plumb bob with hanger and string
- (9) Tapcon® screws
- Wood shim

### **Features and Benefits:**

- The first white seamless column system.
- No more searching for parts.
- Plumb bob, installation disc and base target make plumbing a column quick and easy.
- Base target assists in positioning base ring and column.
- Caulk-N-Walk™ Seamless Column eliminates outside installation hardware.
   No more brackets.
- Our installation system ends finish work on screw heads.
- With a little adhesive, lower the base over the base ring and push the capital into position. Everything is locked in place.
- Caulk it and walk away.
- Lifetime Limited Warranty.









DSI Columns introduces the Plumb Perfect® Column Installation System. Our latest innovation takes a common sense approach to removing the hassles associated with installing a column. Everything you need to put up a column comes in one box. Plumb Perfect's Column Installation System will guide you to project completion while saving you valuable time and money. Whether it is a single column or a group of columns your job will be accomplished more easily than ever before. Visit us on Youtube at www.youtube.com/columnpost to see Plumb Perfect Videos and other products that are manufactured exclusively by DSI Columns in the U.S.A.

# Here's what you get in the Plumb Perfect® Column Box:

- Column
- Poly capital with foam ring insert that hugs the column
- Composite base
- Base ring with predrilled holes
- Base ring target
- Installation disc with predrilled Holes
- Plumb bob with hanger and string
- (9) Tapcon® screws
- Wood shim
- Plumb bob, installation disc and base target make plumbing a column quick and easy

### **Key Features:**

- Plumb Perfect® Column eliminates outside installation hardware. No more brackets.
- Plumb Perfect® Column does away with finish work on screw heads by concealing all installation devices
- Lower the base over the base ring and with a little adhesive everything is locked in place.
   Finish with caulk.
- Just push the capital into position, secure with glue and caulk.
- No more searching for parts.
- Base target assists in positioning base ring and column.
- Column, capital and base are paint ready out of the box.
- Patent # US 8,424,259 B2
   Patent # US 8,713,873 B2











# Ready To Paint

# **Features and Benefits:**

- Our seamless column\* eliminates the need to sand seams or parting lines before painting.
- Just a couple dabs of adhesive on top of the snug-fit capital, slide it into place and caulk the bottom before painting.
- Composite base will withstand the harshest weather elements and stand up to some serious thumps and bumps.
- Round columns come with 3 contoured brackets to secure the bottom of the column and 3 for the column top.
- Square columns come with 2 corner brackets for the bottom and 2 for the top.
- Just like any stock size DSI product, everything arrives all-in-one-box.
- Lifetime Limited Warranty.
- Made in the USA.
- Available in Split-Fit.

# Here's what you get in the box:

- \*A seamless round column in 8", 10" and 12" diameters and 8', 9' and 10' lengths.
- Square product comes with one seam that has been sanded and ready to paint.
- Poly capital with foam ring for snug fit.
- Composite base.
- 6 Contoured aluminum brackets for round columns with 12 Tapcon® screws.
- 4 Angled corner brackets for square columns with 8 Tapcon® screws.
- Whether it is round or square, everything comes all-in-one-box.







# Tough, Lightweight Pultruded Column

# **Features and Benefits:**

- Weather resistant providing stable long-term performance.
- Low cost, low maintenance columns.
- Lightweight alternative to fiberglass/cast columns.
- Structural capacity of 5000 lbs. per column.
- Advanced pultrusion technology produces a load bearing column.
- Tough sidewalls, impact resistant.
- Just prime and paint using high quality latex paint.
- Easy to install and available with our patented Plumb Perfect® Installation System.
  - > Plumb Perfect makes installation quick and hassle free.
  - > Also available for purchase with a contractor capital and base.
  - > Column can be purchased separately.
- Column, capital and base are shipped all-in-one-box.
- Choose from smooth non-tapered square columns in 8", 10" and 12" nominal widths and 8', 9' and 10' lengths.
- Columns are available in Split-Fit® for reassembly only.
- Lifetime Limited Warranty covers material performance when correctly installed.
- Made In The USA The box and everything in it.





# Split-Fit® Columns... Making Split Column Reassembly Simple.

Traditional split columns can be difficult to reassemble on-site and require multiple leveling and alignment adjustments to get the two halves realigned. DSI Columns cracks the code on split columns with our patented Split-Fit® Columns. Our unique cast indexing keys make aligning the column halves a simple process, saving you valuable time — virtually eliminating the frustration of split column installation.

### **Features and Benefits:**

- Cast indexing keys make aligning the column halves stress free.
- No slipping or sliding at glue joint.
- You can use fast setting epoxy to reduce installation time.
- Fully split columns arrive ready to install.
- Precision Diamond Cut line is easy to finish.
- Eliminates the hassle of finishing the splitting at the job site.
- Saves valuable finishing time.
- No screws or tabs required.
- Tongue & Groove fit assures snug installation.
- Three dimensional alignment guaranteed.
- Keys restrict lateral & vertical play. Insures an easy to finish seam.
- Split Reassembly Kit included with Caulk-N-Walk and Plumb Perfect columns.
- Custom Manufactured to your specification.
- (4) Tapcon® screws and (2) base cleats included.
- Patent # US 8,234,837 B2
- Lifetime Limited Warranty



Eliminate Your Splitting Headaches with Split-Fit®









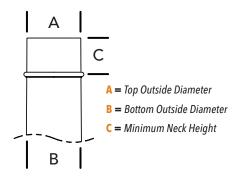
# Round Smooth Columns

From the celebrated and historic cities of Europe, to charming and welcoming front porches across America, the Tuscan column is one of the most recognizable architectural elements the world over.

The Tuscan column and its timeless elegance have been featured on the work of architects and builders since ancient times.

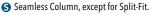
The DSI Tuscan Column Collection sets the standard for quality in the industry. Our on-premise craftsmen have meticulously recreated the fine decorative details and the true Tuscan taper as outlined by Vitruvius and Palladio.

Combine a passion for preserving the classic shape with technologically advanced composite materials and the result is the most beautiful, high performance column available. The many features and benefits outlined in the following pages will give you the same value and peace of mind that others have come to expect from DSI Columns.



Our Decorative Capitals are loadbearing, using the same material as the column, meaning no plugs are required.





Column, Cap & Base all in one box.

### **Round Smooth Columns**

Column Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Taper from Bottom	Material Thickness	Minimum Neck Height (C)	
6" x 8'	5 1/8"	4 3/4"	6"	5 1/4"	45"	3/8"	4"	
8" x 5'	6 1/8"	5 3/8"	7 5/8"	6 1/8"	15"	3/8"	5"	
8" x 6'	6 1/8"	5 %"	7 5/8"	6 1/8"	27"	3/8"	5″	
8" x 8'	6 1/8"	5 %"	7 5%"	6 %"	31"	3/8"	5"	6
8" x 9'	6 1/8"	5 %"	7 5/8"	6 1/8"	26"	3/8"	5″	•
8"x 10'	6 1/8"	5 3/8"	7 5/8"	6 1/8"	38"	3/8"	5"	6
10" x 6'	8"	7 1/4"	9 5%"	8 1/8"	6"	3/8"	5 1/8"	
10" x 8'	8"	7 1/4"	9 5%"	8 1/8"	30"	3/8"	5 7%"	6
10"x 9'	8"	7 1/4"	9 5%"	8 1/8"	24"	3/8"	5 7%"	•
10" x 10'	8"	7 1/4"	9 5%"	8 1/8"	36"	3/8"	5 7/8"	ĺ
10" x 12'	8"	7 1/4"	9 5%"	8 1/8"	62"	3/8"	5 %"	
12" x 6'	9 3/8"	8 5%"	11 ½"	10 34"	8"	3/8"	7 3/4"	ı
12″x 8′	9 %"	8 5%"	11 ½"	10 34"	32"	3/8"	7 3/4"	•
12″x 9′	9 1/2"	8 3/4"	11 ½"	10 34"	29"	3/8"	7 3/4"	Ì
12" x 10'	9 ½"	8 3/4"	11 ½"	10 ¾	41"	3/8"	7 3/4"	6
12 x 10	9 5%"		11 1/2	10 %"	40"	78 3/8"		ľ
		8 7/8"					7 3/4"	ı
12" x 14'	9 %"	8 7%"	11 %"	10 7/8"	48"	3/8"	7 3/4"	i
12" x 16'	9 5%"	8 7%"	11 %"	10 1/8"	72"	3/8"	7 ¾"	
14" x 8'	12"	11 ¼″	13 %"	13 1/8"	22"	3/8″	8 1/8"	
14" x 9'	12"	11 ¼"	13 %"	13 1/8"	34"	3/8″	8 1/8"	
14" x 10'	12"	11 ¼"	13 %"	13 1/8"	46"	3/8″	8 1/8"	
14" x 12'	12"	11 ¼"	14"	13 ¼"	26"	3/8″	8 1/8"	
14" x 14'	12"	11 ¼″	14"	13 ¼"	50"	3/8″	8 1/8"	
14" x 16'	12"	11 ¼″	14"	13 ¼"	74"	3/8"	8 1/8"	
14" x 18'	12"	11 ¼"	14"	13 ¼"	98"	3/8"	8 1/8"	_
16" x 8'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	31"	1/2"	8 1/2"	
16" x 9'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	43"	1/2"	8 1/2"	
16" x 10'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	55"	1/2"	8 1/2"	
16" x 12'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	36"	1/2"	9"	
16" x 14'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	60"	1/2"	9"	
16" x 16'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	84"	1/2"	9"	
16" x 18'	13 ¾"	12 ¾"	15 ¾"	14 ¾"	108"	1/2"	9"	
18" x 8'	15 %"	14 ¾"	17 ¼"	16 1/4"	12"	1/2"	11 5/8"	-
18" x 9'	15 %"	14 3/8"	17 1/4"	16 1/4"	24"	1/2"	11 %"	
18" x 10'	15 %"	14 %"	17 1/4"	16 1/4"	36"	1/2"	11 %"	1
18" x 12'	15 ¾"	14 3/8"	17 1/4"	16 1/4"	60"	1/2"	11 %"	
18" x 14'	15 1/4"	14 %"	17 5%"	16 ¾"	28"	1/2"	11 ½"	1
18" x 16'	15 1/4"	14 1/4"	17 5/8"	16 3/8"	60"	1/2"	11 ½"	
18" x 18'	15 ¼"	14 1/4"	17 5%"	16 3/8"	84"	1/2"	11 ½"	
18" x 20'	15 1/4"	14 1/4"	17 5%"	16 3/8"	108"	1/2"	11 ½"	ı
20" x 12'	16 %"	15 %"	19 ¾"	18 ¾"		1/2"	10 1/8"	-
20" x 14"	16 3/8"	15 %"	19 ¾"	18 ¾"	17"	1/2"	10 1/8"	i
20" x 16"	16 %"	15 %"	19 ¾"	18 ¾"	41"	1/2"	10 1/8"	١
20" x 18"	16 3/8"	15 %"	19 34"	18 3/4"	65"	1/2"	10 1/8"	i
20 x 18 20" x 20'	16 3/8"	15 %"	19 ¾	18 3/4"	89"	1/2"	10 1/8	
20 x 20 20"x 22'	16 3/8"	15 %"	19 ¾	18 3/4"	113"	1/2"	10 1/8	i
			19 ¾					
20" x 24'	16 %"	15 %"		18 ¾"	137"	5/8"	10 1/8"	
24" x 14'	19 ¾"	18 ¾"	23 ¾"	22 ¾"	10"	5/8"	12 1/8"	
24" x 16'	19 ¾"	18 ¾"	23 ¾"	22 ¾"	34"	5/8"	12 1/8"	ı
24" x 18'	19 ¾"	18 ¾"	23 ¾"	22 ¾"	58"	5/8″	12 1/8"	
24" x 20'	19 ¾"	18 ¾"	23 ¾"	22 ¾"	82"	5/8″	12 1/8"	
24" x 22'	19 ¾"	18 ¾"	23 ¾"	22 ¾"	106"	5/8"	12 1/8"	
24" x 24'	19 ¾"	18 ¾"	23 ¾"	22 3/4"	130"	5/8"	12 1/8"	

**Available in:** Standard — Caulk-N-Walk™ — Split-Fit\*

# Round Fluted Columns

The DSI Corinthian Order of Fluted Columns is considered to be one of the most ornate column designs. Traditionally, fitted with Roman Corinthian Capitals and Attic Bases, DSI fluted columns are consistently the highest quality decorative column available. Our attractive deep flutes are sculpted into the column master. These flutes provide long crisp shadow lines. Whether configured in a colonnade along a veranda or positioned on the sides of a dining room entry, fluted columns will complement the ambiance of these elegant spaces.

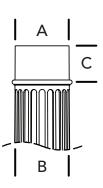


### **Round Fluted Columns**

Column Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Taper from Bottom	Material Thickness	Flutes from Bottom	Minimum Neck Height (C)	
8" x 8'	6 1/4"	5 1/2"	7 3/4"	7"	30"	3/8"	11 ½"	5 1/4"	1
8" x 9'	6 1/4"	5 1/4"	7 5/8"	6 7/8"	30"	3/8"	12"	5"	1
8" x 10'	6 1/4"	5 1/4"	7 5/8"	6 1/4"	42"	3/8"	12"	5"	1
10" x 8'	8"	7"	9 1/2"	8 5/8"	32"	3/8"	14 1⁄4"	5 ¾"	1
10" x 9'	7 1/2"	6 1/4"	9 ¾"	8 ¾"	20"	3/8"	10 ½"	6 1/4"	<b>✓</b>
10" x 10'	7 1/2"	6 1/4"	9 ¾"	8 ¾"	32"	3/8"	22 ½"	6 1/4"	/
12" x 8'	9 <sup>5</sup> /8"	8 <sup>7</sup> /8"	11 <sup>7</sup> /8"	11"	22"	3/8"	15"	7 <sup>5</sup> /8"	<b>✓</b>
12" x 9'	9 5/8"	8 7/8"	11 <sup>7</sup> /8"	11"	24"	3/8"	9"	7 5/8"	1
12" x 10'	<b>9</b> <sup>5</sup> /8"	8 7/8"	11 <sup>7</sup> /8"	11"	36"	3/8"	16"	7 5/8"	/
12" x 12'	9 1/2"	8 1/2"	11 ¾"	11"	48"	3/8"	22 ½"	7 5/8"	<b>✓</b>

✓ Column, Cap & Base all in one box.

Available in: Standard Split-Fit\*



A = Top Outside Diameter

B = Bottom Outside Diameter

C = Minimum Neck Height



# Round Non-Tapered Columns

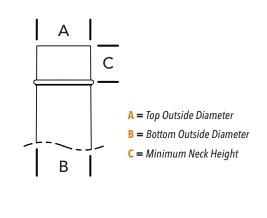
From the celebrated and historic cities of Europe, to charming and welcoming front porches across America, the Tuscan non-tapered column is one of the most recognizable architectural elements the world over. The Tuscan non-tapered column and its timeless elegance have been featured on the work of architects and builders since ancient times. Our DSI Columns Collection sets the standard for quality in the industry. Our on-premise craftsmen have meticulously recreated the fine decorative details and the true Tuscan non-taper as outlined by Vitruvius and Palladio. Combine a passion for preserving the classic shape with technologically advanced composite materials and the result is the most beautiful, high performance column available.

### **Round Smooth Non-Tapered Columns**

Column Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Material Thickness	
8" x 8'	7 5/8"	6 1/8"	7 5/8"	6 1/8"	3/8"	/
8" x 9'	7 5/8"	6 1/8"	7 5/8"	6 1/8"	3/8"	/
8" x 10'	7 5/8"	6 1/8"	7 5/8"	6 1/8"	3/8"	1
10" x 8'	9 5/8"	8 7/8"	9 5/8"	8 7/8"	3/8"	1
10" x 9'	9 5/8"	8 7/8"	9 5/8"	8 7/8"	3/8"	1
10" x 10'	9 5/8"	8 7/8"	9 5/8"	8 7/8"	3/8"	<b>√</b>
12" x 12'	9 <sup>5</sup> /8"	8 7/8"	9 5/8"	8 7/8"	3/8"	1
12" x 8'	11 ¾"	11"	11 ¾""	11"	3/8"	<b>√</b>
12" x 9'	11 ¾"	11"	11 ¾"	11"	3/8"	/
12" x 10'	11 ¾"	11"	11 ¾"	11"	3/8"	<b>√</b>
12" x 12'	11 ¾"	11"	11 ¾"	11"	3/8"	/
12" x 14'	11 ¾"	11"	11 ¾"	11"	3/8"	
12" x 16'	11 ¾"	11"	11 ¾"	11"	3/8"	
14" x 8'	13 ¾"	13"	13 ¾"	13"	3/8"	
14" x 9'	13 ¾"	13"	13 ¾"	13"	3/8"	
14" x 10'	13 ¾"	13"	13 ¾"	13"	3/8"	
14" x 12'	13 ¾"	13"	13 ¾"	13"	3/8"	
14" x 14'	13 ¾"	13"	13 ¾"	13"	3/8"	
14" x 16'	13 ¾"	13"	13 ¾"	13"	3/8"	
16" x 8'	15 ¾"	14 ¾"	15 ¾"	14 ¾"	1/2"	
16" x 9'	15 ¾"	14 ¾"	15 ¾"	14 ¾"	1/2"	
18" x 8'	17 1/8"	16 1/8"	17 1/8"	16 1/8"	1/2"	
18" x 9'	17 <sup>5</sup> / <sub>8</sub> "	16 <sup>5</sup> / <sub>8</sub> "	17 5/8"	16 5/8"	1/2"	
20" x 9'	19 1/8"	18 7/8"	19 7/8"	18 1/8"	1/2"	
20" x 10'	19 <sup>7</sup> / <sub>8</sub> "	18 7/8"	19 <sup>7</sup> / <sub>8</sub> "	18 1/8"	1/2"	
24" x 9'	23 7/8"	22 5/8"	23 7/8"	22 5/8"	5/8"	
24" x 10'	23 7/8"	22 5/8"	23 7/8"	22 5/8"	5/8"	

# Optional Round Non-Tapered Tuscan Capitals

Column Size	Width	Height	Inside Diameter	Diagonal
8"	9 1/8"	2 1/2"	7 11/16"	13"
10"	12 1⁄4"	3 1/8"	9 1/8"	17 <sup>5</sup> / <sub>16</sub> "
12"	14"	4 1/2"	11 ¾"	20"
14"	16 ¾"	4 1/2"	14 1/8"	23 ¾"
16"	19 1/16"	5 1/8"	16 1/4"	27"
18"	21 1⁄4"	5 ¾"	18"	30"
20"	26 ½"	11"	20 1/8"	37 5/8"
24"	32 1/4"	13 ½"	24"	451/4"



# Available in:

Standard
Split-Fit\*
Split



# **Round** Polyurethane Capitals and Bases

Our standard Tuscan capitals and bases are cast from the same rock hard composite material as our column shaft assuring maximum durability. This material is superior to withstanding punishment from snow shovels, pressure washers, weed eaters, and general wear and tear. Although casting capitals and bases from this material requires extra attention to detail, we think you will agree it is worth the effort. We also offer attic and low profile designs to meet your specific needs.

# Round Polyurethane Tuscan Capitals (A)

Cap Size	Width	Height	Inside Diameter	Diagonal
6"	8"	2 1⁄4"	5 1/4"	11"
8"	9 1/8"	2 ½"	6 1/4"	13"
10"	12 1/4"	3 1/8"	8 1/8"	17 5/16"
12"	14"	4 1/2"	9 3/4"	20"
14"	16 ¾"	4 1/2"	12 1/8"	23 ¾"
16"	19 1/16"	5 1/8"	14"	27"
18"	21 1/4"	5 ¾"	15 ¾	30"
20"	24 3/8"	5 %"	16 ¾"	34 ½"
24"	27 ¾"	7 %"	20 ½"	39 ¼"

### Round Tuscan Bases (B)

Base Size	Width	Height	Inside Diameter	Diagonal
6"	8"	3″	6 1/4"	11 ¼"
8"	10"	4 1/8"	7 11/16"	14"
10"	13 1/8"	5 %"	9 %"	18 ½"
12"	15 3/8"	6 5/16"	11 ¾"	21 ¾"
14"	18 5/8"	7 1/4"	14 1/8"	26 1/8"
16"	21 1/4"	8 1/8"	16 ¼"	30 1/16"
18"	24"	9 1/4"	18"	33 %"
20"	26 ½"	11"	20 1/8"	37 %"
24"	32 1/4"	13 ½"	24"	45 1⁄4"

# **Low Profile Round Polyurethane Tuscan Bases**

Base Size	Width	Height	Inside Diameter	Diagonal
8"	10"	2 3/4"	7 1/16"	14"
10"	13 1/8"	2 ¾"	9 1/8"	18 ½"

# Round Doric Bases (C)

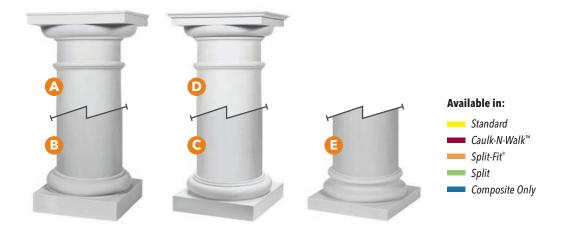
Base Size	Width	Height	Inside Diameter	Diagonal
8"	10"	4 1/8"	7 11/16"	14"
10"	13 1/8"	5 %"	9 1/8"	18 ½"
12"	15 ¾"	6 5/16"	11 ¾"	21 ¾"

# **Round Doric Capitals (D)**

Cap Size	Width	Height	Inside Diameter	Diagonal
8"	9 7/8"	2 5/8"	6 1/8"	13 ¾"
10"	12 3/8"	3″	7 1/8"	17 1/2"
12"	14 3/8"	3 5/8"	9 ¾"	20 1/4"
14"	17 1/4"	3 ¾"	12"	24 1/4"
16"	19"	5 ½"	13 5%"	26 ¾"
18"	24 3/8"	5 %"	15 ¾"	34 1/2"

### Attic Bases (E)

Base Size	Width	Height	Inside Diameter	Diagonal
8"	10 ¾"	4 5/8"	7 ¾"	14 5/8"
10"	13"	5 5/8"	9 1/8"	18 3/8"
12"	15 %"	63/8"	12"	22 ¾"
14"	19 1/4"	8 3/8"	14 3/8"	27 1⁄4"
16"	21"	8 ¾"	16"	29 ½"
18"	24"	10 ¼"	17 ¾"	34"
20"	26 ½"	10 5/8"	20 1/8"	37 %"
24"	32"	13 ¼"	24"	45 ½"



# **Decorative** Capitals

Decorative capitals provide an opportunity to augment architectural integrity and beauty to your home. We have a collection of the most popular styles to choose from. DSI Columns decorative capitals are load-bearing and made from the same material as the column. This ensures a great looking column that is easy to maintain for as long as you own it.



# Scamozzi Capitals

Cap Size	Width	Height	Outside Dia. (Plug)	Diagonal
8"	9 5%"	3 1/8"	4 1/8"	12 %"
10"	13 %"	3 ¾"	6 3/8"	18 ½"
12"	15 ½"	4 1/8"	7 1/8"	19 %"
14"	18 ¾"	5 ½"	10 ¼"	24 1/4"
16"	20"	6"	12"	26 ½"
18"	24"	7 1/8"	13 1/8"	31"



Available in: Standard Split

# **Temple of the Winds Capitals**

Cap Size	Width	Height	Outside Dia. (Plug)	Diagonal
8"	10 1/8"	7 3/8"	5″	14 1/8"
10"	13 ½"	10 1/4"	6 ¾"	19 ½"
12"	16 ¼"	13"	8 5/8"	23"
14"	20 %"	14 ½"	9 5/8"	29 5/8"
16"	22 5/8"	16"	9 ½"	31 %"
18"	26"	18"	14"	38"



Available in: Standard Split

# **Roman Ionic Capitals**

Cap Size	Width	Height	Outside Dia. (Plug)	Diagonal
8"	7 ¾"	3 1/8"	5"	11"
10"	10 ½"	4 1/4"	6 1/2"	15"
12"	12 ¾"	5"	8 1/4"	17 1⁄4"
14"	16 %"	5 1/2"	9 1/2"	21 1/2"
16"	16 %"	6"	12 1⁄4"	23"
18"	19 1/8"	7 ½"	13 %"	27 ½"



Available in: Standard Split

# **Roman Corinthian Capitals**

Cap Size	Width	Height	Outside Dia. (Plug)	Diagonal
8"	12 1⁄4"	8 ½"	5″	14 %"
10"	13 %"	11 1/8"	6 ¾"	19 ¼"
12"	18 1/8"	14 ¾"	8 1/4"	23 ½"
14"	22 1/8"	17 ½"	10"	28 5/8"
16"	23 1/4"	17 1⁄4"	12 1/4"	29"
18"	27 ½"	20 1/4"	12 %"	37 ½"



Available in: Standard Split

# SQUARE SMOOTH POSTS

# **Square** Smooth Posts

The square post is versatile and offers exceptional architectural detail. Contemporary, colonial, and prairie style are just a few of the many types of homes on which you could introduce a square post.

DSI Columns has a wide array of square post designs for you to consider. Whether you choose a clean, smooth square post or a deep recess panel that exudes the craftsmanship of a bygone era, you will be delighted with the low maintenance features and durability for years to come.

# **Square Smooth Posts**

	Post Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Material Thickness
	6" x 8'	5 ¾"	4 ¾"	5 ¾"	4 ¾"	1/2"
	6" x 9'	5 ¾"	4 ¾"	5 ¾"	4 ¾"	1/2"
	8" x 8'	7 15/16"	6 1/16"	7 15/16"	6 1/16"	1/2"
	8" x 9'	7 15/16"	6 1/16"	7 15/16"	6 7/16"	1/2"
Ц	8" x 10'	7 15/16"	6 1/16"	7 15/16"	6 1/16"	1/2"
	10" x 8'	9 ¾"	8 11/16"	9 ¾"	8 11/16"	1/2"
Ц	10" x 9'	9 ¾"	8 11/16"	9 ¾"	8 11/16"	1/2"
Ц	10" x 10'	9 ¾"	8 11/16"	9 ¾"	8 11/16"	1/2"
Ц	12" x 8'	11 ¾"	10 ¾"	11 ¾"	10 ¾"	1/2"
Ц	12" x 9'	11 ¾"	10 ¾"	11 ¾"	10 ¾"	1/2"
Ц	12" x 10'	11 ¾"	10 ¾"	11 ¾"	10 ¾"	1/2"
Ц	12" x 12'	11 ¾"	10 ¾"	11 ¾"	10 ¾"	1/2"
Ц	14" x 8'	13 %"	13 1/8"	13 %"	13 1/8"	3/8″
Ц	14" x 9'	13 %"	13 1/8"	13 %"	13 1/8"	3/8″
Ц	14" x 10'	13 %"	13 1/8"	13 %"	13 1/8"	3/8"
Ц	14" x 12'	13 %"	13 1/8"	13 %"	13 1/8"	3/8″
	14" x 14'	13 %"	13 1/8"	13 %"	13 1/8"	3/8″





Well-proportioned and Versatile



# **Square** Fluted, Raised Panel, Recessed Panel and Recessed Panel Pedestal Posts

# **Square Fluted Posts**

Post Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Material Thickness	Panel from Top (T) to Bottom (B)
8" x 8'	8"	6 ¾"	8"	7 1⁄4"	3/8"	T=8 ½" B=12 ½"
8" x 9'	8"	6 ¾"	8"	7 1⁄4"	3/8"	T=8 ½"B=9 ¾"
8" x 10'	8"	6 ¾"	8"	7 1⁄4"	3/8"	T=8 ½" B=21 ¾"
10" x 8'	9 1/8"	8 5/8"	9 1/8"	9 1/8"	3/8"	<b>T</b> =9" <b>B</b> =15 3/4"
10" x 9'	9 1/8"	8 5/8"	9 1/8"	9 1/8"	3/8"	$T=9 \frac{1}{4}$ $B=6 \frac{3}{8}$
10" x 10'	9 1/8"	8 5/8"	9 1/8"	9 1/8"	3/8"	<b>T</b> =9 ¼" <b>B</b> =18 ¾"
12" x 9'	11 ¾"	10 ½"	11 ¾"	11"	3/8"	<b>T</b> =10" <b>B</b> =9"
12" x 10'	11 ¾"	10 ½"	11 ¾"	11"	3/8"	<b>T</b> =10" <b>B</b> =21"
12" x 12'	11 ¾"	10 ½"	11 ¾"	11"	3/8"	<b>T</b> =10" <b>B</b> =45 ½"



# **Square Raised Panel Posts**

Post Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Material Thickness	Panel from Top (T) to Bottom (B)
8" x 8'	8"	6 ¾"	8"	7 1/4"	3/8"	<b>T</b> =8 5%" <b>B</b> =16"
8" x 9'	7 1/8"	6 ¾"	7 1/8"	7 1⁄4"	3/8"	<b>T</b> =8 3/8" <b>B</b> =8 1/2"
8" x 10'	7 1/8"	6 ¾"	7 1/8"	7 1⁄4"	3/8"	T=8 %" B=20 ½"
10" x 8'	9 %"	8 5%"	9 %"	9 1/8"	3/8"	<b>T</b> =10" <b>B</b> =16 ¾"
10" x 9'	9 ¾"	8 5/8"	9 ¾"	9 1/8"	3/8"	T=9 1/8" B=8 3/4"
10" x 10'	9 ¾"	8 5/8"	9 ¾"	9 1/8"	3/8"	<b>T</b> =9 1/8" <b>B</b> =20 3/4"
12" x 9'	11 %"	10 %"	11 %"	10 %"	3/8"	<b>T</b> =10 ½" <b>B</b> =5 ½"
12" x 10'	11 5/8"	10 3/8"	11 5/8"	10 %"	3/8"	<b>T</b> =10 ½" <b>B</b> =17 ½"
12" x 12'	11 %"	10 3/8"	11 %"	10 %"	3/8"	<b>T</b> =10 ½" <b>B</b> =41 ½"



# **Square Recessed Panel Posts**

Post Size	Outside Diameter Top (A)	Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Material Thickness	Panel from Top (T) to Bottom (B)
8" x 8'	7 ¾"	6 3/4"	7 ¾"	7 1⁄4"	3/8"	T=8 3/8" <b>B</b> =10 3/4"
8" x 9'	7 ¾"	6 ¾"	7 ¾"	7 1⁄4"	3/8"	T=8 %" B=9 ¾"
8" x 10'	7 ¾"	6 ¾"	7 ¾"	7 1⁄4"	3/8"	T=8 3/8" B=21 3/4"
10" x 8'	9 ¾"	8 5%"	9 ¾"	9 1/8"	3/8"	<b>T</b> =10" <b>B</b> =16 ⅓"
10" x 9'	9 ¾"	8 5/8"	9 ¾"	9 1/8"	3/8"	<b>T</b> =10" <b>B</b> =9 3/4"
10" x 10'	9 ¾"	8 5%"	9 ¾"	9 1/8"	3/8"	<b>T</b> =10" <b>B</b> =21 ¾"
12" x 8'	11 ¾"	10 %"	11 ¾"	11"	3/8"	<b>T</b> =10 ½" <b>B</b> =16"
12" x 9'	11 ¾"	10 %"	11 ¾"	11"	3/8"	<b>T</b> =10 ½" <b>B</b> =28"
12" x 10'	11 ¾"	10 3/8"	11 ¾"	11"	3/8"	<b>T</b> =10 ½" <b>B</b> =17 ½"





# **Square Recessed Panel Pedestal Posts**

Post Size	Outside Diameter Top (A)	Outside Diameter Bottom (B)	Pedestal Height
10" x 8" x 8'	8"	10"	3′5″
10" x 8" x 9'	8"	10"	3′5″
10"x 8"x 10'	8"	10"	3′5″

Available in: Standard Split-Fit\*



# SQUARE CAPITALS AND BASES

# **Square** Capitals and Bases

The capital and base are the finishing touches for your columns. Although they can seem like a small detail, they can have a big influence on the overall look of your project. We offer the capitals in two material choices. The polyurethane is for quick and easy installation and the composite cast polymer is known for its durability. It is your choice. Either way you are assured high quality and good looking product for as long as you own your home.

Our extremely durable products are manufactured with calcium carbonate (marble dust), polyester resin and several other ingredients to produce high strength load-bearing parts for a variety of demanding applications.

# **Square Polyurethane Tuscan Capitals**

Base Size	Width	Height	Inside Dimension	Diagonal
6"	8 3/8"	2 3/8"	5 1/8"	11 ¾"
8"	11 ¼"	2 1/8"	8 1/8"	16 1/8"
10"	13 ¾"	3 ½"	10"	19 ½"
12"	16 1/8"	3 5/8"	11 %"	22 ¾"
14"	18 1/4"	4"	14 1/16"	25 1/8"



# **Square Tuscan Bases**

Base Size	Width	Height	Inside Dimension	Diagonal
6"	8 1/8"	4"	5 7/8"	11 ½"
8"	10 ½"	4 1/4"	8 1/8"	14 1/8"
10"	13"	5 1/8"	10"	18 3/8"
12"	14 %"	5 %"	11 %"	21"
14"	17 %"	5 %"	14 1/16"	24 1/8"



# **Square Alto Bases**

Base Size	Width	Height	Inside Dimension	Diagonal
6"	7 3/8"	5 3/4"	5 %"	10 3/8"
8"	9 ¾"	7 1/8"	8 1/8"	13 ¾"
10"	11 ½"	8 1/2"	10"	16 1/4"
12"	13 ½"	9 ¾"	11 %"	19 1/8"



**Square** Tapered Craftsman Posts

and Craftsman Moulding

# The Craftsman style of architecture is Americana in its purest form.

At DSI Columns you'll find the most complete line of cast fiberglass craftsman style columns in the marketplace. Available in both smooth and recessed panel, these load-bearing, period correct designs will blend seamlessly with your home's additional craftsman style details. Produced in the same high quality composite materials used in our other cast products, our craftsman style columns are the perfect blend of elegance giving you all of the low maintenance features and benefits including the DSI Columns's Lifetime Limited Warranty.

### **Square Tapered Smooth Posts**

Column Size	Outside Dia. Top	Outside Dimension Bottom	
8 <sup>1</sup> /2" x 5 <sup>1</sup> /4" x 5'	5 <sup>1</sup> /4"	8 1/2"	(
9 <sup>1</sup> /4" x 5 <sup>1</sup> /4" x 6'	5 <sup>1</sup> / <sub>4</sub> "	9 1/4"	
11 <sup>1</sup> /4" x 8 <sup>1</sup> /2" x 5'	8 1/2"	11 1/4"	
12" x 8 <sup>1</sup> /2" x 6'	8 1/2"	12"	
11 <sup>7</sup> /8" x 9" x 8'	9"	11 <sup>7</sup> /8"	
16" x 9" x 64"	9"	16"	
16" x 13" x 60"	13"	16"	



# Square Tapered Recessed Panel Posts

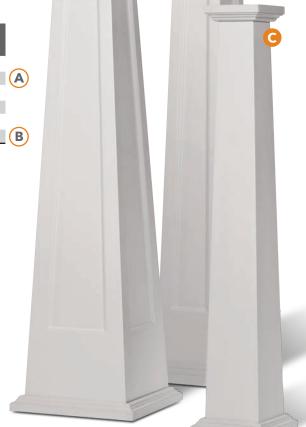
Column Size	Outside Dia. Top	Outside Dimension Bottom	Panel From Top – Bottom
8 <sup>1</sup> /2" x 5 <sup>1</sup> /4" x 5'	5 <sup>1</sup> / <sub>4</sub> "	8 1/2"	$T=5^{1}/2"$ B=8 $^{1}/4"$
9 <sup>1</sup> / <sub>4</sub> " x 5 <sup>1</sup> / <sub>4</sub> " x 6'	5 <sup>1</sup> / <sub>4</sub> "	9 1/4"	$T=7" B=10^{3}/4"$
11 <sup>1</sup> / <sub>4</sub> " x 8 <sup>1</sup> / <sub>2</sub> " x 5'	8 <sup>1</sup> /2"	11 <sup>1</sup> /4"	$T=5^{1}/2"$ B=8 $^{1}/4"$
12" x 8 <sup>1</sup> /2" x 6'	8 <sup>1</sup> /2"	12"	$T=7" B=10^{1}/2"$
11 <sup>7</sup> /8" x 9" x 8'	9"	11 <sup>7</sup> /8"	$T=10'' B=16^{1/2''}$
16" x 9" x 64"	9"	16"	$T=4^{3}/4"$ B=11 $^{3}/4"$





Craftsman Moulding For **All Square Tapered Posts** 

Fits All Size Square Tapered Posts						
Width	Height					
1 <sup>3</sup> /8"	2 <sup>5</sup> /8"					





# **Herculite** Square Smooth Non-Tapered Pultruded Posts

DSI Columns's Herculite Square Smooth Non-Tapered Pultruded Posts are lightweight, load bearing and low maintenance. An economical choice yet, strong and impact resistant. The Pultruded technology creates a strong lightweight square post that stands up to the harsh northeast climate.

### Features and Benefits:

- Economical, low maintenance & Lightweight
- Advanced pultrusion technology
- Load Bearing Posts
- The patented Plumb Perfect® Installation System makes it easy to install
- Column, cap and base are shipped all-in-one-box
- Weather resistance provides stable long-term performance
- Tough sidewalls, impact resistant
- Choose from smooth non-tapered square columns in 8", 10" and 12" nominal widths and 8', 9', 10' and 12' lengths
- Simply prime and paint using high quality latex paint
- Lifetime Limited Warranty covers material performance when correctly installed
- Column, Cap and Base all in one box
- Made In The USA The box and everything in it

# **Square Smooth Pultruded Posts**

	Post Outside Diameter Top (A)		Inside Diameter Top	Outside Diameter Bottom (B)	Inside Diameter Bottom	Material Thickness	
	8" x 8'	7 ½"	7"	7 ½"	7″	1/8"	
	8" x 9'	7 ½"	7"	7 ½"	7"	1/8"	
	8" x 10'	7 ½"	7"	7 ½"	7″	1/8"	
	10" x 8'	9 ½"	9"	9 ½"	9"	1/8"	
	10" x 9'	9 ½"	9"	9 1/2"	9"	1/8"	
	10" x 10'	9 1/2"	9"	9 1/2"	9"	1/8"	
	10" x 12'	9 ½"	9"	9 1/2"	9"	1/8"	
Ш	12" x 8'	11 ½"	11"	11 ½"	11"	1/8"	
	12" x 9'	11 ½"	11"	11 ½"	11"	1/8"	
Ш	12" x 10'	11 ½"	11"	11 ½"	11"	1/8"	
	12" x 12'	11 ½"	11"	11 ½"	11"	1/8″	

Available in:

Standard
Split-Fit\*

THE BOX AND

\* MADE IN THE USA \*

EVERYTHING IN IT



# **Poly** Porch and Lamp Posts

Our porch and lamp posts feature traditional design elements that have decorated the front of houses and yards for many

**years.** These products are extremely durable and made of the same composite material found in our load bearing round and square columns. Porch and lamp posts are easy to install with all the essentials delivered in one box. Once it is installed, just prime and paint using a quality latex paint.

# Features and Benefits:

- Economical and low maintenance vinyl
- Load bearing capacity 3,000 lbs.
- Weather resistance provides stable long-term performance
- Lamp Post internal pipe is 16 gauge steel, inside diameter 1-5/8"
- Brackets included for all posts
- Lifetime Limited Warranty covers material performance when correctly installed
- Made In The USA The box and everything in it
- Optional moulding for cap and base







# **Poly Porch Posts**

**Size** 5" x 9'-0"



# **Poly Lamp Posts**

**Size** 4" x 7'-6"

# **Custom** Cuts and **Custom Products**

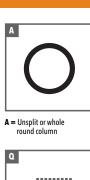
Split columns can add an element of sophistication to even the smallest spaces.

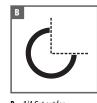


at DSI Columns. We understand that dimensions vary by project. Sometimes the post height is a little taller

# **Plan** Types

Just like custom lengths can be required to properly fit an opening, it is sometimes necessary to make vertical cuts. The scope of your project may call for the use of half columns or posts as pilasters or maybe you need a quarter cut column for a room corner. We have the ability to meet your specifications. The graphic to the right shows the many plan types available for vertically splitting your column or post.





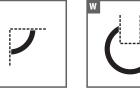




B = 1/4 Cut out for outside corner

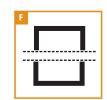
C = 2/3 Cut out for pilaster

D = Split in 1/2 (two halves)







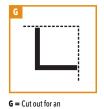


**Q** = 1/4 Cut out for inside corner

W = Cut out for a wall wrap

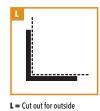
E = Unsplit or whole

F = Split in 1/2 (two halves)









# Installation Kits and Hardware

### Standard Column Installation **Bracket Kits**



Kit includes brackets and screws to

### **Split Reassembly Kit**

- 1 150ml Adhesive Cartridge with Adapter
- 1 Roll of 3M/Scotch Bonding Tape



# Installation Instructions and Product Drawings

### Installation Instructions

It's time to put that signature finish to your project. Your column or post is ready to be installed and we want to lend a hand. We have designed the installation instructions to ease the process of putting your product in place. All the details are on one page. Follow step-by-step instructions for easier installation. A set of specific installation instructions will be included in the product box and as with most of our information, it is accessible online at our website, www.columnpost.com or through your distributor.

# **Product Drawings**

By now you have seen product that has spiked some interest. Which column, post, capital or base would look best for your project? In order to help you make that decision, DSI Columns has provided a comprehensive set of product drawings that can be obtained through your distributor or via our website at **www.columnpost.com**. This is where you can review details to assist in narrowing your choice.



# **Technical** Product Data

### **Load-Bearing Specifications**

Our product is tested using concentric loading. You will find load limits listed in our printed literature in addition to the DSI Columns Website, www.columnpost.com and product drawings. The load limits are specific to a product's diameter or profile and predicated on 100% coverage at the top and bottom of a column or post.



Diameter	6"	8″	10"	12"	14″	16"	18"	20"	24"
Columns	8,000 lbs	10,000 lbs	14,000 lbs	18,000 lbs	20,000 lbs				
Posts	8,000 lbs	10,000 lbs	12,000 lbs	14,000 lbs	14,000 lbs	n/a	n/a	n/a	n/a
Craftsman Posts	n/a	8,000 lbs	8,000 lbs	8,000 lbs	n/a	8,000 lbs	n/a	n/a	n/a
Herculite Posts	n/a	5,000 lbs	5,000 lbs	5,000 lbs	n/a	n/a	n/a	n/a	n/a

Porch Posts 3,000 lbs

### **Fire Rated Product**

DSI Columns has fire rated products available for purchase. Our fire rated products have received Class A Certification through testing for flame spread and smoke developed standards set forth in the ASTM E84 Test.



# Lifetime Limited Warranty

DSI Columns guarantees its products for the "lifetime" of ownership. Our warranty insures that products purchased from DSI Columns are not defective in material and/or workmanship. The "Lifetime Limited Warranty" is effective so long as the original purchaser owns the structure to which the column was originally and properly installed according to the enclosed instructions.

DSI Columns will be solely responsible for determining whether to repair or replace its products that have not met performance standards due to material and/or workmanship deficiencies. DSI Columns "Lifetime Limited Warranty" will cover up to the original cost of the product in question.

DSI Columns "Lifetime Limited Warranty" does not cover damages resulting from the replacement of a substandard product. The "Lifetime Limited Warranty" will be in effect so long as the customer uses DSI Columns products in a manner consistent with design capacities of the item.











All artwork, photos, illustrations and product representations are for illustrative purposes only. Actual product may vary.













